

# PureLine DC

Chlorine reduction of process waters

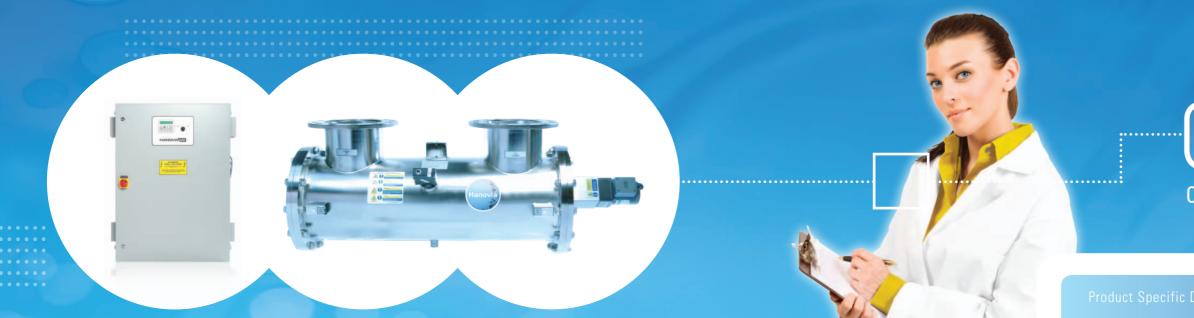
## **Technical Specification**

LIV Chamber

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| Material:                        | StSt 316L / 1.4404                        |
|----------------------------------|---|
| Internal finish:                 | As made pipe and tube, welds left as laid |
|                                  | electropolished and passivated            |
| External finish:                 | Sateen polish (120 grit) electropolished  |
|                                  | and passivated                            |
| Process (mating) connections:    | Flange DN series PN16 rated               |
| Drain connection:                | BSPT                                      |
| End plate:                       | Removable bolted plates                   |
| Degree of protection:            | IP65 equivalent to NEMA 4                 |
|                                  | but not suitable for outside use          |
| Arc tube (lamp):                 | Medium pressure / high purity quartz      |
| Arc tube enclosure:              | High purity quartz                        |
| Number of arc tubes (lamps):     | 1 to 16 depending on model                |
| Expected lamp life:              | 4000-8000 hours                           |
| Temperature sensor:              | Yes                                       |
| UV monitor:                      | Wet UV monitor (down to minimum T10)      |
| Working fluid temperature:       | +5°C to +60°C                             |
| Maximum CIP temperature:         | 95°C with control cabinet                 |
|                                  | electrically isolated                     |
| Hydrostatically pressure tested: | Yes to PED requirements EN13445           |
| Operating / Design pressure:     | 6 bar / 7 bar                             |
| Pressure Loss:                   | Typically < 120 mbar                      |
| Seals:                           | EPDM FDA approved                         |
|                                  |   |

| Cabinet                        |   |
|--------------------------------|---|
| Material:                      | Polyester coated carbon steel   |
| Degree of protection:          | IP54 / NEMA 12  |
| Supply voltages:               | Up to 2.5kW 95V to 260V (nominal) 50/60Hz<br>3.5 to 7.0kW 190V to 500V (nominal) 50/60Hz<br>>7.0kW 300V to 500V (nominal) 50/60Hz |
| Operating temperature range:   | +5°C to +40°C   |
| Relative humidity:             | <90%  |
| Cooling fans:                  | Yes   |
| Interconnecting cable lengths: | 10m   |
| External interface:            | 4-20mA signal for UV intensity, Volt Free   |
|                                | Contacts for Local/Remote, System Availble,   |
|                                | Lamp Ready, System Warning, Common Alarm,   |
|                                | Low UV Intensity, ELCB Trip   |



• Door interlocked cabinet isolator

Power supply thermal cut out

• Wiper motor overload cut out

Resettable circuit breaker

Separate door locks

• Earth leakage trip

## • Lamp on/off

- Remote start / stop
- Selectable auto restart following power failure
- Automatic wiper system electrical operation
- Event log

## • 2 line x 20 character VFD with

- Remote mode
- intensity (%)

- indication of System Status
- UV intensity in mW/cm<sup>2</sup> or relative
- Total hours run
- Spares listing
- Lamp fail Low UV intensity
- ELCB trip
  - Wiper trip Power failure
- Warning and trip messages
  - - Power supply over temperature
- English language

warning and trip

Chamber over temperature

- CE following the low voltage and EMC directives conforming to EN50081-1, EN61000-4-2, 4-3, 4-5, 4-6, 4-8, and 4-11
- UL Listed E149108.
- Chamber internal finish 0.38µm welds ground out electropolished and passivated

• Printed operating, menu and safety guides in Chinese, French and German

• Automatic bleed valve

Validation Support Pack

• Stainless Steel cabinet (316)

- ANSI 150 flanges and NPT drain and bleed stub
- Lead length 30m or 50m
- CIP maximum 130°C with control cabinet electrically isolated •

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## Additional Information

All dimensions are approximate for clearance purposes only. Hanovia has a policy of continuous product development, exact drawings are available on request. All specifications are subject to change without notification. Your Distributor or Hanovia Account Manager can advise on correct dosage and specific requirements.

| Flow<br>m³/hr | System for 90% reduction of chlorine | System for 99% reduction of chlorine |
|---------------|--------------------------------------|--------------------------------------|
| 1             | PureLine DC 0001                     | PureLine DC 0002                     |
| 2             | PureLine DC 0002                     | PureLine DC 0004                     |
| 4             | PureLine DC 0004                     | PureLine DC 0010                     |
| 6             | PureLine DC 0006                     |                                      |
| 8             | PureLine DC 0010                     |                                      |
| 10            | PureLine DC 0010                     |                                      |

## Model B D Capacity \* (m<sup>3</sup>/hr) (%) PureLine DC 0001 1 85 850 300 319 240 PureLine DC 0002 319 240 2 81 1300 710 PureLine DC 0004 420 290 4 90 1300 710

6

10

 $^{\ast}$  The maximum dechlorination capacity is based on a 90% reduction of chlorine at T  $_{10}$  95%

84

93

1300

1300

\*\*Cabinet dimensions allow for door isolator, fan covers, bracket space and space for two cabinets to mount side by side on the DC 0030 and DC 0050 dimensions do not allow for cable entry which is from the side

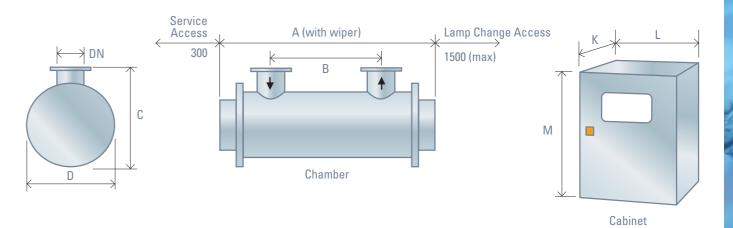
710

710

Chamber and cabinet

PureLine DC 0006

PureLine DC 0010



## PureLine DC

## Chlorine reduction of process waters

| ) | С   | D   | DN | K** | L** | M**  | Approx Wei<br>Chamber<br>(Empty) | ght (kg)<br>Power<br>Supply | Power<br>(kW) |
|---|-----|-----|----|-----|-----|------|----------------------------------|-----------------------------|---------------|
|   | 319 | 240 | 50 | 370 | 750 | 850  | 45                               | 85                          | 1.2           |
|   | 319 | 240 | 50 | 370 | 750 | 850  | 50                               | 85                          | 3.5           |
|   | 420 | 290 | 50 | 370 | 750 | 850  | 65                               | 85                          | 3.5           |
|   | 420 | 290 | 50 | 370 | 900 | 1100 | 65                               | 165                         | 5.5           |
|   | 505 | 410 | 50 | 370 | 900 | 1100 | 140                              | 165                         | 5.5           |



# Eight decades of continuous development has put Hanovia at the forefront of UV science and technology.

Working with the biggest names in food, beverage, electronics, pharmaceutical, aquaculture, pools and leisure, and many other industries, we have gained valuable insights into our customers' requirements and this enables us to offer you not only the finest UV systems, but a full UV solution for your industrial or leisure water treatment problems – all backed by first class technical and service support, available wherever you are around the World.



BREWING

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FOOD+DAIRY



BOTTLED WATER+SOFT DRINKS





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